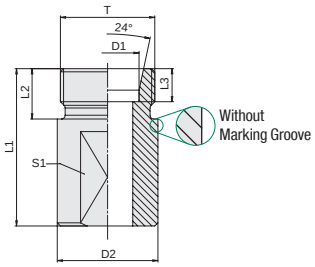
Pre-Assembly Stud for the Manual Cutting Ring Assembly
Type FI-VK ▪ Series LL / L / S





Series	Tube OD (mm/in)	Dimensions (mm/in)						Weight (kg/lbs) ca.	Ordering Codes
	D1	Thread T	D2	L1	L2	L3	S1	per 100	
LL	4	M 8 x 1	14	25	8	4,3	11	2,11	FI-VK-04LL-HR
	.16		.55	.98	.31	.17	.43	4.64	
	6	M 10 x 1	14	25	8	5,8	11	2,18	FI-VK-06LL-HR
	.24		.55	.98	.31	.23	.43	4.79	
	8	M 12 x 1	14	26	9	5,8	11	2,36	FI-VK-08LL-HR
	.31		.55	1.02	.35	.23	.43	5.20	
L	6	M 12 x 1,5	14	28	10	7,3	11	2,57	FI-VK-06L-HR
	.24		.55	1.10	.39	.29	.43	5.66	
	8	M 14 x 1,5	15	28	10	7,3	12	3,05	FI-VK-08L-HR
	.31		.59	1.10	.39	.29	.47	6.71	
	10	M 16 x 1,5	17	29	11	7,3	14	4,07	FI-VK-10L-HR
	.39		.67	1.14	.43	.29	.55	8.96	
	12	M 18 x 1,5	20	29	11	7,3	17	5,53	FI-VK-12L-HR
	.47		.79	1.14	.43	.29	.67	12.16	
	15	M 22 x 1,5	23	30	12	7,3	19	7,75	FI-VK-15L-HR
	.59		.91	1.18	.47	.29	.75	17.04	
	18	M 26 x 1,5	29	31	12	7,8	24	12,31	FI-VK-18L-HR
	.71		1.14	1.22	.47	.31	.94	27.08	
	22	M 30 x 2	32	33	14	7,8	27	16,08	FI-VK-22L-HR
	.87		1.26	1.30	.55	.31	1.06	35.38	
	28	M 36 x 2	38	33	14	7,8	32	22,34	FI-VK-28L-HR
	1.10		1.50	1.30	.55	.31	1.26	49.15	
	35	M 45 x 2	48	45	16	10,8	41	49,40	FI-VK-35L-HR
	1.38		1.89	1.77	.63	.43	1.61	108.67	
	42	M 52 x 2	54	45	16	11,3	46	61,50	FI-VK-42L-HR
	1.65		2.13	1.77	.63	.44	1.81	135.31	
S	6	M 14 x 1,5	15	30	12	7,3	12	3,43	FI-VK-06S-HR
	.24		.59	1.18	.47	.29	.47	7.55	
	8	M 16 x 1,5	17	30	12	7,3	14	4,43	FI-VK-08S-HR
	.31		.67	1.18	.47	.29	.55	9.75	
	10	M 18 x 1,5	20	30	12	7,8	17	5,92	FI-VK-10S-HR
	.39		.79	1.18	.47	.31	.67	13.03	
	12	M 20 x 1,5	22	30	12	7,8	17	6,87	FI-VK-12S-HR
	.47		.87	1.18	.47	.31	.67	15.11	
	14	M 22 x 1,5	24	32	14	8,3	19	8,74	FI-VK-14S-HR
	.55		.94	1.26	.55	.33	.75	19.23	
	16	M 24 x 1,5	27	33	14	8,8	22	11,23	FI-VK-16S-HR
	.63		1.06	1.30	.55	.35	.87	24.70	
	20	M 30 x 2	32	35	16	10,8	27	16,83	FI-VK-20S-HR
	.79		1.26	1.38	.63	.43	1.06	37.02	
	25	M 36 x 2	38	47	18	12,3	32	33,47	FI-VK-25S-HR
	.98		1.50	1.85	.71	.48	1.26	73.63	
	30	M 42 x 2	44	49	20	13,8	36	45,62	FI-VK-30S-HR
	1.18		1.73	1.93	.79	.54	1.42	100.37	
	38	M 52 x 2	54	51	22	16,3	46	70,08	FI-VK-38S-HR
	1.50		2.13	2.01	.87	.64	1.81	154.17	

Materials / surface finishings: **HR** Steel, uncoated, hardened

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